

QUOTE

Number ABOQ9458

Date Jun 28, 2018

Sold To Your ALPHA Rep

Phone

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Terms	P.O. Number	Ship Via
	ABOQ9458	

			ABOQ9458			
Line	Qty		Description		Unit Price	Ext. Price
1	1	chlorine for Features: - Long Life Carbon Med - Poly-glas	t Backwashing Carbon Filter boiler and/or brew water) Coconut Shell Granular Act		\$2,083.00	\$2,083.00
		•	ic Clock Controlled Backwas	sh		

2 1 2 cu. ft. Commercial Water Softener (for boiler supply water)

Features:

- Poly Glass Resin Tank
- High density Polyethylene brine tank
- Fleck control system
- Filter media included (salt not included)



\$1,334.00 \$1,334.00

Line	Qty	Description	Unit Price	Ext. Price
3	1	A250 2,000,000 btu/hr output Atmospheric Low Pressure Steam Boiler (Pre-assembled) Complete system features:	\$24,980.00	\$24,980.00
		 - UL, CSD-1 and Cal Code Compliant. - Factory Pre-Assembled - 2,000,000 BTUH OUTPUT - ASME Section IV - ASME Relief Valve Set at 15 PSIG - Probe Type primary low water cut off / pump 		

120 Volt, single phase, 60 Hertz power.
 Warrantied and serviced directly through RITE Engineering
 Does not include installation or installation materials
 Main Gas Train with two Safety shut off valves

- Probe Type Secondary low water cut off with

- Hi-Low Firing on Natural Gas - upgrade from

- Hinged and Insulated Head Plates.

- Main Gas Train with two Safety shut off valves, Isolation gas cock, firing cock and main gas regulator.
- Pilot Gas Train with solenoid valve and pilot regulator.
- Ignition Transformer.
- Honeywell RM7890A1015 Flame Safeguard with Flame Rod.
- 4 1 Feed Water and Condensate Return Tank CR100

Features:

control.

On-Off

manual reset.

- Model CR50 with single MTH T41J
- Bronze fitted turbine pump 1/2 HP
- Pump controlled from boiler



\$6,850.00 \$6,850.00

Line	Qty	Description		Unit Price	Ext. Price
5	1	A225-275 ASME Code Blow Down Tank		\$6,000.00	\$6,000.00
	Model: BDT LPS 1872	• -			
The blow-down tank receives the water that gets blown down (drained while the boiler is under steam pressure) from the boiler and the steam column. The purpose of the blow down is to get rid of the minerals and solids that build up inside the boiler that would otherwise stick to the heating surfaces (think of the white lime scale inside a tea kettle). This water is very hot and cannot be put directly into the sewer if over 1350 to 1400 F (600 C).					
6	1	Chemical Treatment Package	area and a second	\$2,900.00	\$2,900.00
	Features: - 48" pail of Rite BT-849 Chemical treatment - Chemical metering pump with suction and discharge tubing and connections including check valves - 120v single phase, 60Hz receptacle on feed pump electrical housing to plug in chemical metering pump Stainless steel body sample cooler mounted on the side of the boiler - Test kit with instructions - 1/4" Stainless steel injection quill installed in condensate return tank		THE RESERVE THE PARTY OF THE PA		
7	1	Hoffman Watchman WC6-20B Condensate Transfer S	Station	\$1,562.00	\$1,562.00

Line Qty Description **Unit Price** Ext. Price

8 1 Multi Stage Chiller - 7 x 7 Hp

\$21,779.00 \$21,779.00

Features:

- 102,100 Btu/hr @ 30 degrees Fahrenheit
- 2 complete refrigeration circuits for redundancy and load control
- Engineered high efficiency heat exchanger for maximum energy efficiency
- Glycol pump
- Dynamic Fluid bypass valve
- Insulated stainless steel glycol reservoir with level indicator
- All insulated copper piping
- ETL 508A listed complete control panel with single point electrical connection, breakers, starters & safety switches
- High and low pressure controls
- Freeze stat safety switch
- High temp alarm
- Low ambient control
- Anti cycle timer to prevent short cycling of compressor
- On/pump down/off switch
- Dual Stage Digital temperature controller for simple operation
- Supply and return ball valves
- Fully powder coated steel frame
- Powder coated aluminum housing
- Louvered access panels for easy service and maintenance
- Factory-Run tested and fully charged with refrigerant
- Dimensions 84"L x 48"W x 61.5"H
- Tank Volume 115 Gallons
- Connection Size 1.5"

Line	Qty	Description	Unit Price	Ext. Price
9	1	Alpha Mill - 2 roller grist mill	\$8,990.00	\$8,990.00
		Features:		

- Up to 3,200 lbs per hour
- 5 hp motor explosion proof motor
- High yield extract efficiency saves on grain expense
- Dust tight
- 6 x 6 Dual rollers one piece rollers hardened
- Travel Gauge for dialing rollers within 1/1000th of an inch
- Heavy duty construction
- Powder coated steel frame
- Low profile in-feed hopper for ergonomic grain dumping
- Large magnetic comb catches any metal fragments
- Motor start control



10 Flex Auger System

Features:

- Priced at 30' with 3 elbows (final price may vary based on length, elbows and motors required)
- Extruded PVC tubing formed to exacting standards
- Blended PVC allows for UV stabilization, strength and wear resistance.
- Improved dust reduction
- Protection against pest contamination
- Reduced operating noise level
- Completely enclosed, fan cooled direct drive auger motor unit.
- Increased wall thickness on elbows for increased tensile strength and longevity

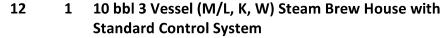
\$2,400.00 \$2,400.00

Line	Qty	Description	Unit Price	Ext. Price
11	1	Stainless Steel Grist Hopper (80 cu. ft.)	\$3,998.00	\$3,998.00

- 4 heavy duty corner eye bolts for suspended installation

(hanging hardware not included)

- HD Stainless steel bolt on stand for floor hopper installation
- Slide gate for grain control
- 304 Stainless steel construction
- Removable cover (wing-nut)
- Dust reducing auger entry port
- Grain spreader plate





\$79,999.00 \$79,999.00

10bbl 2v brew house priced at \$60,000

Included Features: UL Certification

- 304 stainless steel work platform, stairs and railing
- #4 polished sanitary exterior SS finish
- Stainless vessel material thickness 2mm interior,

3mm exterior, 4mm dome

- Single Stage Heat Exchanger (Two stage optional)
- Tri-clamp sanitary fittings
- Sequential in-line fluid valve manifold

Standard Control System (Automated control system optional):

- Automatic digital temperature controllers
- Variable pump speed potentiometers
- High efficiency LED interior tank lighting
- LED platform ground effects lighting
- Emergency stop and reset controls
- Motorized steam valve controls
- Manual butterfly valves

Wide Mash / Lauter Tun:

- CB 114: 1.5 Hp stainless steel washdown craft brew wort pump

- SEW Eurodrive gearmotor propels the rakes and grain plow
- Stainless steel grist hydrator with 4" sight glass
- Hot and cold liquor blending assembly
- Side and bottom steam jackets with individual zone control
- 3" Polyurethane insulation layer
- Multiple CIP spray jets under false bottom
- Multiple wort drains
- Manometer liquid level glass beneath and above false bottom
- Sparge ring and vorlauf assembly
- Vorlauf sight glass on platform
- Tempered glass manway (logo printing optional)
- Side Man-way for grain dump
- Slotted rotating spray balls 360 degree coverage
- High efficiency LED interior tank lighting

Brew Kettle

- Side and bottom steam jackets with individual zone control
- 8" tri-clamp vent opening with condensate ring and drain
- 8" condensing "U" pipe with cool water spray and drain
- Side and bottom steam jackets with individual zone control
- 3" Polyurethane insulation layer
- Slotted rotating spray balls 360 degree coverage
- Tempered glass manway (logo printing optional)
- High efficiency LED interior tank lighting
- 1.5" bottom wort drain behind SS trube dam
- 2" center bottom trube drain

Whirlpool

- CB 114: 1.5 Hp stainless steel washdown craft brew whirlpool pump
- 8" tri-clamp vent opening with condensate ring and drain
- 8" condensing "U" pipe with cool water spray and drain
- 3" Polyurethane insulation layer
- Slotted rotating spray balls 360 degree coverage
- Tempered glass manway (logo printing optional)

Line	Qty	Description	Unit Price	Ext. Price
		 High efficiency LED interior tank lighting Tangential whirlpool inlet 1.5" bottom wort drain behind SS trube dam 2" center bottom trube drain 		
13	1	Brew House Full Automation Package	\$7,464.00	\$7,464.00
		Unitronix Color Vision 12.1" screen		

- 12" touch screen panel with programmable logic controller (PLC)
- ABB brand variable frequency drives and other electronic components
- Remote brew house monitoring and control of certain functions via ethernet, or wifi
- Air actuated transfer valves
- Step mash program with recipe storage and recall (for steam heated systems)
- Add hops timer with recipe storage and recall
- Timer setting for automatic rakes
- Motorized steam valves for temperature modulation
- Cellar tank control capability (data wire from cellar control panel required)
- Variable speed drives for all pumps and motors
- Auger start/stop control
- 2 years of free program updates

HMI

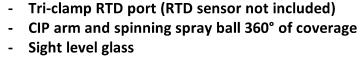
- Up to 1024 user-designed Screens
- 500 images per application
- HMI graphs color-code trends
- Built-in alarm screens
- Text string Library easy localization
- Troubleshoot via the HMI panel no PC needed

PLC

- I/O options include high-speed temperature & weight measurement
- Auto-tune PID, up to 24 independent loops
- Recipe programs and data logging via Data Tables
- Micro SD card log, backup, clone and more.
- Time-based control in 3 clicks

Line	Qty	Description	Unit Price	Ext. Price
14		SEW Eurodrive Motors - standard feature on all Alpha Brewhouses - As a world leader in drive technology and a pioneer in drive-based automation, SEW-EURODRIVE has established a reputation for providing the best motors out there.		
15	1	Wort Micro-oxygenation assembly Features: - 1" dia x 8" length - 2 micron porous diffusing stone 316 ss - Sanitary check valve - Easy stone replacement - 1/4" female NPT 02 connection - 1.5" Sanitary tri-clamp connections	\$384.00	\$384.00
16	1	All Glass Wort Grant Features: - All glass and stainless steel construction - CIP spray ball - Closed vessel design - All 1.5" sanitary tri-clover fittings Note: Automated level control optional	\$895.00	\$895.00
17	1	Liquor Blending Flow Meter / Totalizer Features: Precise measurement of cumulative, batch total, and flow rate Hi temperature range up to 250 fahrenheit 9,000 hour lithium batteries Remote digital display 1.5" tri-clover fittings 316 SS sanitary housing	\$960.00	\$960.00

Line	Qty	Description	Unit Price	Ext. Price
		- Tungsten carbide shaft		
18	1	Wort Grant Ultrasonic Liquid Level Automation	\$428.00	\$428.00
		Features:		
		- Ultrasonic liquid level sensor		
		Sensor wire to PLCAutomatic pump speed control		
19	1	20 bbl Hot Liquor Tank	\$9,931.00	\$9,931.00
		Features:		
		- 304 SS TIG weld construction		
		- #4 sanitary brite polish SS exterior finish		
		- Reinforced stainless steel legs with adjustable		
		height for leveling - 11 gauge interior SS and 14 gauge exterior		
		cladding		
		- Side and bottom steam jackets 3/4" NPT		



- Tri-clamp temperature gauge port (Sanitary

- Lifting Lugs
- Ladder hooks (on 15bbl or larger)

Bi-metal Thermonmeter not included)

- Butterfly valves included

- Tri-clamp sanitary fittings

20 bbl Cold Liquor Tank 20

Features:

- 304 SS TIG weld construction
- #4 sanitary brite polish SS exterior finish
- Reinforced stainless steel legs with adjustable height for leveling
- 11 gauge interior SS and 14 gauge exterior



\$9,931.00 \$9,931.00

Line	Qty	Description	Unit Price	Ext. Price
		cladding - Side and bottom glycol jackets 3/4" NPT - Tri-clover sanitary fittings - Tri-clamp temperature gauge port (Sanitary Bi-metal Thermonmeter not included) - Tri-clamp RTD port (RTD sensor not included) - CIP arm and spinning spray ball 360° of coverage - Sight level glass - Lifting Lugs - Ladder hooks (on 15bbl or larger) - Butterfly valves included		
21	2	Hot or Cold Liquor Pump Features: - Stainless steel wash-down pump - All wetted parts 316L SS - Pump finish ID/OD 32 RA - Variable speed control - 3A approved	\$1,690.00	\$3,380.00
22	2	Hot or Cold Liquor Pump SS Piping Assembly Features: - 304 stainless steel reciculation and suction piping - Valve tree with all butterfly valves and 1.5" tri-clover fittings - Pump floor mounting hardware	\$778.00	\$1,556.00
23	2	20 bbl Fermentation Vessel Features: - 304 SS TIG weld construction - #4 sanitary brite polish SS exterior finish - Operating pressure max - 15psi, tested to 30psi - Reinforced stainless steel legs with adjustable height for leveling - 11-gauge interior SS and 14-gauge exterior cladding - Side and cone cooling jackets 3/4" NPT	\$12,205.00	\$24,410.00

Line Qty Description **Unit Price** Ext. Price **Tri-clover sanitary fittings** Sample valve Pressure/vacuum relief valve (30psi max pressure, -.15 psi vacuum) Pressure gauge (fluid filled) Tri-clamp temperature gauge port (Sanitary **Bi-metal Thermometer not included)** - Tri-clamp RTD port (RTD sensor not included) Shadowless side man-way Racking arm with tri-clover fitting (DIN fitting optional) - 4" Dry hop port - CIP arm and spinning spray ball 360° of coverage - Lifting Lugs - Ladder hooks (on 15bbl or larger) - Butterfly valves included 10 bbl Fermentation Vessel \$8,010.00 24 \$48,060.00 Features: 304 SS TIG weld construction - #4 sanitary brite polish SS exterior finish - Operating pressure max - 15psi, tested to 30psi - Reinforced stainless steel legs with adjustable height for leveling - 11-gauge interior SS and 14-gauge exterior

- cladding
- Side and cone cooling jackets 3/4" NPT
- Tri-clover sanitary fittings
- Sample valve
- Pressure/vacuum relief valve (30psi max pressure, -.15 psi vacuum)
- Pressure gauge (fluid filled)
- Tri-clamp temperature gauge port (Sanitary **Bi-metal Thermometer not included)**
- Tri-clamp RTD port (RTD sensor not included)
- Shadowless side man-way
- Racking arm with tri-clover fitting (DIN fitting optional)
- 4" Dry hop port
- CIP arm and spinning spray ball 360° of coverage
- Lifting Lugs
- Ladder hooks (on 15bbl or larger)

Line	Qty	Description	Unit Price	Ext. Price
		- Butterfly valves included		
25	1	20 bbl Brite Tank	\$11,487.00	\$11,487.00
		Features:		
		- 304 SS TIG weld construction		
		- #4 sanitary brite polish SS exterior finish		
		- Operating pressure max - 15 psi, tested to 30psi		
		- Reinforced stainless steel legs with adjustable		
		height for leveling		

Sample valvePressure/vacuum relief valve (30psi max

CO2 quick disconnect Sight fluid level tube

pressure, -.15 psi vacuum)

- Tri-clamp sanitary fittings

Pressure gauge (fluid filled)Tri-clamp temperature gauge port (Sanitary

Bi-metal Thermometer not included)

- Tri-clamp RTD port (RTD sensor not included)

11 gauge interior SS and 14 gauge exterior

Side and bottom cooling jackets 3/4" NPTSintered stainless steel carbonation stone

- Shadowless side man-way
- CIP arm and spinning spray ball 360° of coverage
- Lifting Lugs

cladding

assembly

- Ladder hooks (on 15bbl or larger)
- Butterfly valves included

26 1 10 bbl Brite Tank

Features:

- 304 SS TIG weld construction
- #4 sanitary brite polish SS exterior finish
- Operating pressure max 15 psi, tested to 30psi
- Reinforced stainless steel legs with adjustable height for leveling
- 11 gauge interior SS and 14 gauge exterior cladding
- Side and bottom cooling jackets 3/4" NPT
- Sintered stainless steel carbonation stone



\$7,499.00 \$7,499.00

Line Qty Description Unit Price Ext. Price

assembly

- CO2 quick disconnect
- Sight fluid level tube
- Tri-clamp sanitary fittings
- Sample valve
- Pressure/vacuum relief valve (30psi max pressure, -.15 psi vacuum)
- Pressure gauge (fluid filled)
- Tri-clamp temperature gauge port (Sanitary Bi-metal Thermometer not included)
- Tri-clamp RTD port (RTD sensor not included)
- Shadowless side man-way
- CIP arm and spinning spray ball 360° of coverage
- Lifting Lugs
- Ladder hooks (on 15bbl or larger)
- Butterfly valves included
- 27 1 Touch Screen Cellar Temperature Control Panel 16 Vessel

CX PARTIES

\$4,076.00 \$4,076.00

Features:

- 7" HMI touch screen with programmable logic controller
- Expandable I/O modules for adding more tanks
- 2 way communication with brew house PLC
- Thermal overload and surge protected
- Ramp soak capable for step crash sequencing
- NEMA enclosure
- 28 1 Alpha "Wash Dog" Two Station Automatic Keg
 Washer

Features:

- Proudly made in U.S.A.
- Up to 40 Kegs/hr capacity
- Automatically adjusts to cleans 1/6bbl, 1/4bbl, 1/2bbl kegs
- Powerful, yet virtually silent Gould pumps
- Front panel pressure regulators for incoming compressed air and CO2
- Touch Screen operator interface (PLC) program allows fully adjustable cycle timing and recipe



\$14,985.00 \$14,985.00

Line	Qty	Description	Unit Price	Ext. Price
		 Sensors detect low tanks levels, missing kegs and other conditions to prevent damage Self-centering polymer (UHMW) funnel secures kegs when setting into place Dual heated chemical tanks with independent temperature controls Fully insulated solution tanks to conserve energy Lexan doors and window allow a clear view of the operation from all sides Full safety enclosure and basin with drain for safe, clean conditions Long life nickel chromium heating elements Sanitary stainless steel contact components and process piping 		
		Options:		
		Steam sanitizing of kegsSteam heating of chemical tanks		
		- Automatic chemical dosing		
29	1	5 Port Keg Filler	\$2,500.00	\$2,500.00
		Supplied by GW Kent		
		Features: - Pipe stand in stainless steel that is foldable for storage Manifold - Proline keg coupler filler with automatic stop (American Sanky D coupler) - Sight glass - Elbow - Sanitary pressure gauge - Hose for keg, fittings and beer line valves		

Line	Qty	Description	Unit Price	Ext. Price
30	1	300L Portable Clean in Place (CIP) Trolley Features:	\$7,200.00	\$7,200.00
		 Stainless steel mobile trolley Dual individually heated CIP tanks Long life nickel chromium heating elements Automatic temperature control NEMA enclosure Variable speed wash down SS pump 		
31	1	 1 Barrel Stainless Steel Hop Back Features: Add hops aromas in line on hot side Perforated SS false top 1.5" tri-clover inlet/outlet ports 	\$1,510.00	\$1,510.00
32	1	1.5 Hp CIP / Transfer Pump Cart	\$3,343.00	\$3,343.00

- Stainless steel Waukesha SPX wash-down pump
- ABB variable speed control
- 304 SS construction
- Heavy duty wheels
- Handle mount cord wrap



Line	Qty	Description		Unit Price	Ext. Price
33	1	16" Three Module Lenticular Beer Filter Housing Features: - 316 stainless steel w/ electro polish - Pressure gauge - 2 butterfly valves - 1.5" sanitary tri-clover fittings - Venting valve and drain valve		\$6,565.00	\$6,565.00
34	1	Brewery Hose and Fittings Features: 12 clamps with 24 gaskets for tri-clover ends 6 tri-clover caps 4 butterfly valves with tri-clover ends 12 worm gear clamps Spare manway, port clamp, heat exchanger gaskets 100' Brewers hose 8 tri-clover hose barb ends for brewers hose 4 elbows for brewers hose 1 pump seal rebuild kit		\$2,769.00	\$2,769.00
35	16	RTD Sensors Features: - 7.5" RTD 3 wire thermal probe - 1.5" sanitary tri-clamp and gang box	and a second	\$140.00	\$2,240.00
36	16	Sanitary Bi-metal Thermometer Features:	120 40 American Property of the Control of the Cont	\$137.00	\$2,192.00

- 7" probe
- 0-250 Fahrenheit range
- Precise calibration capability



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Line	Qty	Description		Unit Price	Ext. Price
37	15	Glycol Valves		\$178.00	\$2,670.00
		Features:			
		- ¾" FPT Brass			
		- 24VAC			
38	6	1" NPT Motorized Steam Value		\$581.00	\$3,486.00
		Features:			
		1" FPT Motorized Steam Valve,24v AC			
39	3	RTD Sensor Wire (200 linear foot shielded wire)		\$280.00	\$840.00
40		SubTotal			\$343,636.00
41		7.0% Complete Package Discount			-\$24,054.52
42	5	On-site Commissioning and Training Service		\$450.00	\$2,250.00
		\$450 per day, per technicianEquipment final connections & startup			
		- Equipment final connections & startup - Operator training			
43	5	Per day transportion, lodging, meal expenses		\$250.00	\$1,250.00
		- (Estimate only. Final charges to be determined due prior to service)	ned. Payment		
44	1	Shipping, Handling, Crating, Documentation (TBD FOB Destination. Final charges to be determined within 15 days of shipment)		\$4,500.00	\$4,500.00

	
Payment Terms: - All prices quoted herein are valid for 30 days. - Standard payment terms are 50% down payment, 50% payment prior to shipment. SubTotal Tax Shipping	\$327,581.48 \$0.00 \$0.00

- Standard payment terms for in stock items are 100% payment prior to shipment.

C UL US

\$327,581.48

Total

Lead Time:

- Estimated lead time begins upon approval of equipment layout drawings.

Commissioning and Training:

- Commissioning and training service is \$450 per day, per technician. The estimated service cost per the purchase agreement must be paid prior to service execution. Any discrepancy of actual service time and estimated service time will be billed, or refunded accordingly.
- Technician overtime: The standard work day is a maximum of 10 hours with 1 hour for meals/breaks. If extended time is desired the buyer will be billed at a rate of \$90 per hour.
- Service can be scheduled upon receipt of the signed, completed commissioning preparatory checklist. Once the checklist is received commissioning service will be scheduled to commence within 1 3 weeks.
- Travel, hotel and meal expenses are \$250 per day, per technician and

are due with final payment of equipment prior to shipment.

Shipping:

- FOB Destination unless otherwise stated in the purchase agreement. Freight charges are due at the time of final payment for equipment, prior to shipment.

Warranty Terms:

- Please refer to warranty terms and conditions