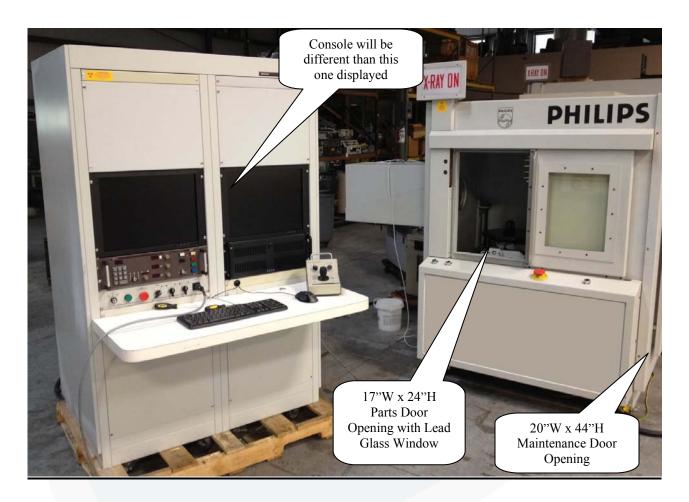


PHILIPS USED MCRS2000-2 RT X-RAY CABINET



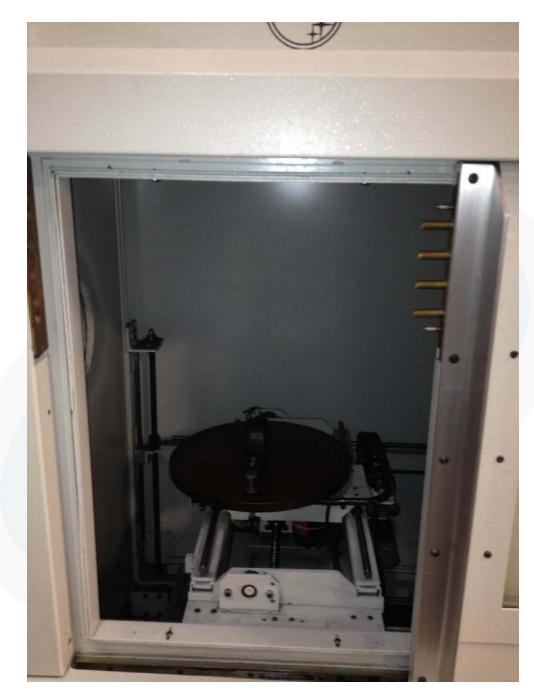
MANIPULATION / CONTROLS

5- Axis Motorized Manipulator

There is a five axes manipulator that moves the part between the Image Intensifier and the X-Ray Tube. These motions are motorized and are controlled by 90VDC Variable Motor Controllers that can be purchased easily in the USA. The Axes are as follows:

<u>AXIS</u>	<u>MOTION</u>	DISTANCE
$\overline{(X-Axis)}$	LEFT/RIGHT	16" (+/-8") Travel
(Y-Axis)	UP/DOWN	20" Travel
(Z-Axis)	Part IN/OUT	24" Travel
(Tilt-Axis)	Tilt of Turntable	<u>+</u> 10 Degrees Travel
(Rotate-Axis)	Rotation of Turntable	360 Degrees
		Safe Load – 50Lbs.





PHILIPS MCRS2000-2 MANIPULATOR

Pendant Joystick

The 5-Axes Manipulator will be controlled by a joystick pendant (See Image Below). There is Qty-1 Joystick that controls 3 Axes at a time. By pressing the MODE Button, you can switch to move 2 other axes. The joystick, when actuated, controls the speed and direction of the motor for the X, Y, Z and Rotate Axes.



CONTROL CONSOLE

There will be a single bay Control Console that will house all the required equipment such as the Pendant Joystick, Manipulator Controls, X-Ray Controller, Monitor and System On Panel. Any other Options will be mounted inside this console as well.

X-RAY RADIATION SYSTEM

The X-Ray System is a <u>Philips MG161</u>, 60Hz X-Ray System with a 160kV X-Ray tube made for Real-Time Inspection. The System includes:

- 1) MGC03 Microprocessor Controller
- 2) 160kV(-) Generator w/3.2kW Power Supply
- 3) 1.0kW Water Cooler w/5 Meter Hoses
- 4) 160kV 5 Meter High Voltage Cable
- 5) 160kV Metal Ceramic X-Ray Tube Real

- 6) Interconnect Cables for integration
- 7) 6" Image Intensifier Detector w/Analog Camera & Monitor.
 - (<u>NOTE</u>: Image Processor/Capture Digital Camera System available for





PHILIPS MCRS2000-2 CABINET SYSTEM FOOTPRINT/WORKSPACE RECOMMENDATIONS

115"W 59" 24" 30" Maintenance Door 20"W x 44"H Image Intensifier 14.5" X-RAY CABINET 50" Housing Door 17"W x 24"H 30" 19" STAGING AREA 25" If Required

GENEROUS WORKSPACE = 115"W x 75"D